

(19)



Europäisches Patentamt

European Patent Office

Office européen des brevets



(11) Publication number:

0 525 751 A1

(12)

EUROPEAN PATENT APPLICATION

(21) Application number: 92112954.0

(51) Int. Cl. 5: **C08F 20/60**

(22) Date of filing: 29.07.92

(30) Priority: 30.07.91 JP 211309/91

(43) Date of publication of application:
03.02.93 Bulletin 93/05(84) Designated Contracting States:
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W-8000 München 40(DE)(54) **Process for the preparation of dispersion of water-soluble cationic polymer.**

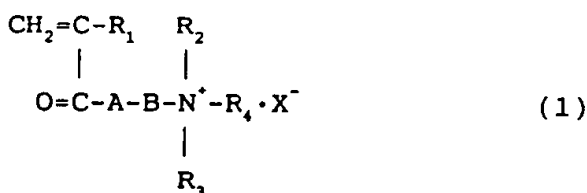
(57) A process for the preparation of a water-soluble cationic dispersant by the copolymerization of a cationic quaternary monomer, which is obtained by quaternization by use of an alkyl halide or 2-haloethylbenzene, with another cationic monomer and/or (meth) acrylamide, the copolymerization being carried out in a salt solution which does not dissolve the resulting copolymer, and in the presence of a cationic polymer dispersant which is soluble in the salt solution.

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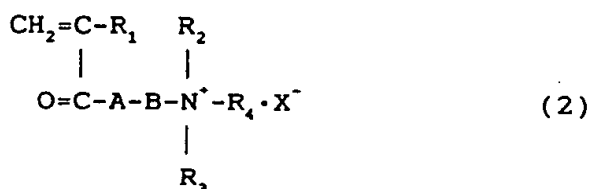
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The present invention relates to a polymerization process for the preparation of a dispersion of a water-soluble cationic polymer by use of a cationic quaternary monomer obtained by the quaternization of dimethylaminoethyl methacrylate or acrylate, and the like, with a specific aliphatic halide or aromatic halide. The polymerization is carried out in an aqueous salt solution which does not dissolve the resulting polymer or copolymer, and in the presence of a dispersant of a specific cationic polymer which is soluble in the salt solution.

More particularly, the present invention relates to a polymerization process for the preparation of a dispersion of a water-soluble cationic polymer by use of a cationic monomer mixture comprising one or more of cationic monomers in an amount of 5 to 100 % by mole, represented by the following general formula (1):



[wherein A = O or NH; B = CH₂CH₂, CH₂CH₂CH₂ or CH₂CHOHCH₂; R₁ = H or CH₃; R₂, R₃ = CH₃ or CH₂CH₃; R₄ = (CH₂)_nCH₃ (wherein n = 3 to 9) or C₂H₄C₆H₅; X⁻ = anionic counterion]; one or more of cationic monomers in an amount of 0 to 50 % by mole, represented by the following general formula (2):



[wherein A = O or NH; B = CH₂CH₂, CH₂CH₂CH₂ or CH₂CHOHCH₂; R₁ = H or CH₃; R₂, R₃ = CH₃ or CH₂CH₃; R₄ = H, CH₃ or CH₂CH₃ (wherein the total carbon atoms of R₂, R₃ and R₄ do not exceed 5), X⁻ = anionic counterion];

and methacrylamide or acrylamide in an amount of 0 to 95 % by mole.

In the copolymerization, the preferred molar ratio of the monomer represented by the general formula (1) to the monomer by (2) is always more than 1.

The polymerization or copolymerization is carried out in an aqueous salt solution which does not dissolve the resulting polymer or copolymer, and in the presence of a dispersant of a specific cationic polymer which is soluble in the salt solution, the specific cationic polymer having one or more of organic residues in an amount of more than 20 % by mole, and being obtained from a monomer represented by the above general formula (2).

Any monomers represented by the general formula (1) may be employed; however, preferred examples include quaternary salts obtained by the reaction of an alkyl halide having C₄ to C₁₀ carbon atoms or a 2-haloethylbenzene with dimethylaminoethyl methacrylate or acrylate; diethylaminoethyl methacrylate or acrylate; dimethylaminohydroxypropyl methacrylate or acrylate; or dimethylaminopropyl methacrylamide or acrylamide.

Quaternary monomers obtained by the reaction of an alkyl halide having C₃ or lower carbon atoms are not suitable because the resulting polymer is partly soluble in the salt solution, whereas quaternary monomers obtained from an alkyl halide having C₁₀ or higher carbon atoms are also not suitable because they are insoluble in the salt solution unpreferably.

Typical examples of the cationic monomers represented by the general formula (2) include monomers obtained by neutralization with hydrochloric acid or sulfuric acid, or by quaternization with methyl chloride or dimethyl sulfate of a monomer selected from the group consisting of dimethylaminoethyl methacrylate or acrylate, diethylaminoethyl methacrylate or acrylate, dimethylaminohydroxypropyl methacrylate or acrylate,

and dimethylaminopropyl methacrylamide or acrylamide.

Other cationic monomers which satisfy the general formula (2) may be employed.

In addition to the monomers which are (meth)acrylamide or represented by the general formula (1) or (2), other monomers such as acrylonitrile, methyl acrylate, ethyl acrylate, and the like may be employed as a comonomer in an amount of up to the limit of solubility of the comonomer in the aqueous salt solution, so long as the resulting copolymer is water-soluble.

It is prerequisite for the process of the present invention that the resulting copolymer is insoluble in the aqueous salt solution as a polymerization medium; that is to say, the copolymer can be separated out of the salt solution by salting-out.

Homopolymers which are most readily separated out are polymers obtained from the monomers represented by the general formula (1), whereas homopolymers obtained from the monomers represented by the general formula (2) cannot be separated out.

The properties, in terms of salting-out, of homopolymers obtained from methacrylamide or acrylamide are intermediate between those of the polymers obtained respectively from the monomers represented by the general formulas (1) and (2); therefore, the copolymerization of a monomer represented by the formula (2) should be carried out in the presence of a monomer, in a molar ratio of more than 1, represented by the formula (1).

Contrary to the resulting copolymer, the dispersant employed in the polymerization should be readily soluble in the aqueous salt solution; therefore, the preferred dispersant comprises a cationic polymer obtained from the monomers represented by the formula (2), with the polymer having one or more of organic residues in an amount of more than 20 % by mole.

The most preferred dispersant is a homopolymer obtained from one of the monomers represented by the general formula (2). Acrylamide is a typical comonomer which may be copolymerized with the monomer represented by the formula (2); however, any monomers may be used, provided that they are soluble in the salt solution.

In the present invention, polymerization is carried out in the presence of the dispersant with stirring by use of the monomer or monomer mixture in an aqueous salt solution. The preferred monomer concentration is in a range from 5 to 30 % by weight.

Further, insolubility of the resulting polymer or copolymer in the aqueous salt solution used as a dispersion medium is a prerequisite for the salt solution used.

Any salts may be employed for preparing the aqueous dispersion, so long as they do not dissolve the resulting polymer. Typical examples of the salts include polyvalent anion salts such as sodium sulfate, ammonium sulfate, magnesium sulfate, aluminium sulfate, and sodium dihydrogenphosphate.

As for the salt concentration, it will depend on the molar ratio of cationic monomers represented by the formula (1) and (2), and the kind of the salt employed. In general a range of from 15 % by weight or beyond, up to the limit of solubility of the salt is preferred.

The preferred amount of dispersant is 1 to 10 % by weight, based on the total weight of monomers. When the amount is less than 1 % by weight, the polymerization gives sticky polymer particles which tend to result in separation of a bulky polymer mass unpreferably. Inversely, when it is more than 10 % by weight, no additional merits cannot be obtained.

The polymerization temperature will depend on the kind of the initiator. Any temperature may be employed, with proviso that the particular initiator can function.

Further, any initiator may be employed such as redox or azo type initiators.

The process of the present invention is characterized in that the polymerization of a cationic monomer by the formula (1) or mixture thereof, is carried out in an aqueous salt solution which is a dispersion medium, with stirring in the presence of a cationic polymer dispersant which is soluble in the aqueous salt solution. The role of the salt in the dispersion medium, in this case, is to prevent the resulting polymer from being dissolved in said dispersion medium.

Although the role of the dispersant of cationic polymer has not been fully elucidated, it is presumed to act as a protective colloid, keeping the polymer particles highly dispersed.

In spite of the water-soluble cationic polymer, the resulting polymer is difficult to dissolve in a salt solution, because the amino group of the cationic monomer by the general formula (1) has been combined with an alkyl group which is strongly hydrophobic.

The following examples will further illustrate the present invention, which by no means limit the invention.

DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

EXAMPLE I

In a 1-liter, 5-necked separable flask was placed 2.7 g of a homopolymer of acryloyloxyethyltrimethylammonium chloride as a dispersant, 112.3 g of ammonium sulfate and 392.3 g of deionized water. to prepare a solution. To the solution were added 65.8 g (90% by mole) of acrylamide and 26.9 g (10% by mole) of 90 % aqueous solution of acryloyloxyethyltrimethylbutylammonium chloride, followed by heating to 50 ° C and the air inside was displaced by nitrogen.

To the mixture was added 1.8 g of 1 % aqueous solution of 2,2'-azobis (2-amidinopropane) hydrochloride, followed by polymerization at 50 ° C for 10 hours with stirring to thereby provide polymer particles finely dispersed in a salt solution.

The polymer dispersion had a viscosity of 2500 cp (at 25 ° C), and the viscosity of the 0.5 % polymer in 4 % aqueous NaCl solution was 28 cp.

EXAMPLE II

In the separable flask employed in Example I were placed 2.7 g of a copolymer (molar ratio = 50:50) of acrylamide with acryloyloxyethyltrimethylammonium chloride as a dispersant, 102.3 g of sodium sulfate, followed by dissolving in 398.2 g of deionized water.

To the solution were added 37.4 g (75 % by mole) of acrylamide, 50.3 g (20 % by mole) of 90 % aqueous solution of methacryloyloxyethyltrimethylhexylammonium bromide, 9.1 g of 80 % aqueous solution of acrylamidepropyltrimethylammonium chloride, followed by heating to 50 ° C and the air inside was displaced by a nitrogen.

To the mixture was further added 1.8 g of 1 % aqueous solution of 2,2'-azobis(2-amidinopropane) hydrochloride as an initiator, followed by polymerization at 50 ° C for 10 hours to thereby provide polymer particles finely dispersed in an aqueous salt solution.

The polymer solution had a viscosity (at 25 ° C) of 3200 cp. The viscosity of the 0.5 % polymer in 2 % aqueous ammonium sulfate solution was 35 cp.

EXAMPLE III

In the separable flask employed in Example I were placed 2.7 g of a homopolymer of methacryloyloxyethyltrimethylammonium chloride as a dispersant, 112.3 g of sodium sulfate, followed by dissolving in 386.2 g of deionized water.

To the solution were added 25.0 g (65 % by mole) of acrylamide, 59.7 g (25 % by mole) of 90 % aqueous solution of acrylamidopropyltrimethyloctylammonium iodide, 14.1 g of 80 % aqueous solution of methacryloyloxyethyltrimethylethylammonium chloride, followed by heating to 50 ° C and the air inside was displaced by nitrogen.

To the mixture was further added 1.8 g of 1 % aqueous solution of 2,2'-azobis (2-amidinopropane) hydrochloride as an initiator, followed by polymerization at 50 ° C for 10 hours to thereby providing polymer particles finely dispersed in an aqueous salt solution.

The polymer dispersion has a viscosity (at 25 °) of 4500 cp which is lowered to 500 cp after addition of 20g of ammonium sulfate to the dispersion.

The viscosity of the 0.5 % polymer in 2 % aqueous ammonium sulfate solution was 40 cp.

EXAMPLE IV

In the separable flask employed in Example I were placed 2.7 g of a homopolymer of acryloyloxyethyltrimethylammonium chloride as a dispersant, and 112.3 g of sodium sulfate, followed by dissolving in 398.2g of deionized water.

To the solution were added 5.8 g (20 % by mole) of acrylamide, 67.2 g (50 % by mole) of 90 % aqueous solution of acrylamidopropyltrimethylethylbenzeneammonium chloride, 29.6 g (30 % by mole) of 80 % aqueous solution of acryloyloxyethyltrimethylammonium chloride, followed by heating to 50 ° C and the air inside was displaced by nitrogen.

To the mixture was added 1.8 g of 1 % aqueous solution of 2,2'-azobis (2-amidinopropane) hydrochloride as an initiator, followed by polymerization at 50 ° C for 10 hours to thereby providing polymer particles finely dispersed in a salt solution.

The polymer dispersion had a viscosity (at 25 ° C) of 2700 cp. The viscosity of the 0.5 % polymer in 2 % aqueous ammonium sulfate solution was 23 cp.

COMPARATIVE EXAMPLE I

In the separable flask employed in Example I were placed 2.7 g of a homopolymer of acryloyloxyethyltrimethylammonium chloride as a dispersant, 112.3 g of ammonium sulfate, followed by dissolving the contents in 390.6 g of deionized water.

To the solution were added 50.6 g (80 % by mole) of acrylamide, 43.8 g (20 % by mole) of 90 % aqueous solution of acryloyloxyethyltrimethylpropylammonium chloride, followed by heating to 50° C and the air inside was displaced by nitrogen.

To the mixture was further added 1.8 g of 1 % aqueous solution of 2,2'-azobis (2-amidinopropane) hydrochloride as an initiator, followed by polymerization with stirring.

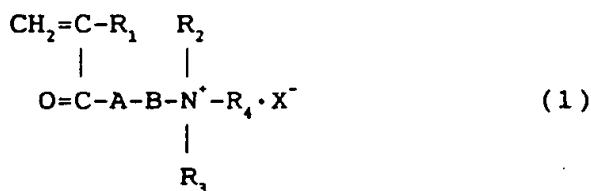
As polymerization progressed, the viscosity of the contents increased, resulting in a translucent mass with the passage of 10 hours, without yielding polymer particles dispersed in a salt solution.

This invention may be carried out in other ways without departing from the spirit or essential characteristics thereof. The present embodiment is therefore to be considered as in all respects illustrative and not restrictive, the scope of the invention being indicated by the appended claims, and all changes which come within the meaning and range of equivalency are intended to be embraced therein.

The features disclosed in the foregoing description or in the claims may, both separately and in any combination thereof, be material for realising the invention in diverse forms thereof.

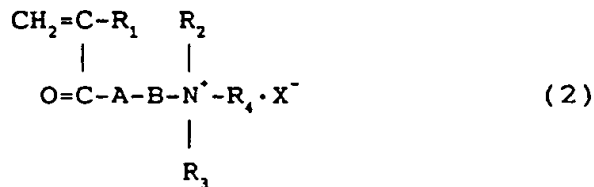
20 Claims

1. A process for the preparation of a water-soluble cationic polymer or copolymer dispersion by use of a cationic monomer mixture comprising 5 to 100 % by mole of one or more of cationic monomers represented by the following formula (1):



[wherein A = O or NH; B = CH₂CH₂, CH₂CH₂CH₂ or CH₂CHOHCH₂; R₁ = H or CH₃; R₂, R₃ = CH₃ or CH₂CH₃; R₄ = (CH₂)_nCH₃ (wherein n = 3 to 9) or C₂H₄C₆H₅; X⁻ = anionic counterion];

0 to 50 % by mole of one or more of cationic monomers represented by the following general formula (2):



[wherein A = O or NH; B = CH₂CH₂, CH₂CH₂CH₂ or CH₂CHOHCH₂; R₁ = H or CH₃; R₂, R₃ = CH₃ or CH₂CH₃; R₄ = H, CH₃ or CH₂CH₃ (wherein the total carbon atoms of R₂, R₃ and R₄ do not exceed 5), X⁻ = anionic counterion], and

0 to 95 % by mole of methacrylamide or acrylamide, the process comprising polymerizing or copolymerizing the cationic monomer mixture in an aqueous salt solution which does not dissolve the resulting polymer or copolymer and in the presence of a dispersant of a specific cationic polymer which is soluble in the salt solution and is obtained from the monomer represented by the general formula (2), the specific cationic polymer having one or more of organic residues in an amount of more than 20 % by mole.

2. A process as claimed in claim 1, wherein the molar ratio of the monomer represented by the general formula (1) to the monomer represented by the general formula (2) is more than 1.
3. A process as claimed in claim 1, wherein the cationic monomer represented by the general formula (1) is obtained by quaternization of a monomer selected from the group consisting of dimethylaminoethyl methacrylate or acrylate, diethylaminoethyl methacrylate or acrylate, dimethylaminohydroxypropyl methacrylate or acrylate, and dimethylaminopropyl methacrylamide or acrylamide, with an alkyl halide having C₄ to C₁₀ carbon atoms or 2-haloethylbenzene.
4. A process as claimed in claim 1, wherein the cationic monomer represented by the general formula (1) is obtained by quaternization of a monomer selected from the group consisting of dimethylaminoethyl methacrylate or acrylate, diethylaminoethyl methacrylate or acrylate, dimethylaminohydroxypropyl methacrylate or acrylate, and dimethylaminopropyl methacrylamide or acrylamide, with a butyl halide.
5. A process as claimed in claim 1, wherein the cationic monomer represented by the general formula (1) is obtained by quaternization of a monomer selected from the group consisting of dimethylaminoethyl methacrylate or acrylate, diethylaminoethyl methacrylate or acrylate, dimethylaminohydroxypropyl methacrylate or acrylate, and dimethylaminopropyl methacrylamide or acrylamide, with a pentyl halide.
6. A process as claimed in claim 1, wherein the cationic monomer represented by the general formula (1) is obtained by quaternization of a monomer selected from the group consisting of dimethylaminoethyl methacrylate or acrylate, diethylaminoethyl methacrylate or acrylate, dimethylaminohydroxypropyl methacrylate or acrylate, and dimethylaminopropyl methacrylamide or acrylamide, with a hexyl halide.
7. A process as claimed in claim 1, wherein the cationic monomer represented by the general formula (1) is obtained by quaternization of a monomer selected from the group consisting of dimethylaminoethyl methacrylate or acrylate, dimethylaminohydroxypropyl methacrylate or acrylate, and dimethylaminopropyl methacrylamide or acrylamide, with a heptyl halide.
8. A process as claimed in claim 1, wherein the cationic monomer represented by the general formula (1) is obtained by quaternization of a monomer selected from the group consisting of dimethylaminoethyl methacrylate or acrylate, dimethylaminohydroxypropyl methacrylate or acrylate, and dimethylaminopropyl methacrylamide or acrylamide, with an octyl halide.
9. A process as claimed in claim 1, wherein the cationic monomer represented by the general formula (1) is obtained by quaternization of a monomer selected from the group consisting of dimethylaminoethyl methacrylate or acrylate, dimethylaminohydroxypropyl methacrylate or acrylate, and dimethylaminopropyl methacrylamide or acrylamide, with a 2-haloethylbenzene.
10. A process as claimed in claim 1, wherein the cationic monomer represented by the general formula (1) is obtained by quaternization of dimethylaminoethyl methacrylate or acrylate with an alkyl halide having C₄ to C₁₀ carbon atoms or a 2-haloethylbenzene.
11. A process as claimed in claim 1, wherein the cationic monomer represented by the general formula (2) is obtained by neutralization with hydrochloric acid or sulfuric acid or by quaternization with methyl chloride or dimethyl sulfate, of a monomer selected from the group consisting of dimethylaminoethyl methacrylate or acrylate, diethylaminoethyl methacrylate or acrylate, dimethylaminohydroxypropyl methacrylate or acrylate, and dimethylaminopropyl methacrylamide or acrylamide.
12. A process as claimed in claim 1, wherein the cationic monomer represented by the general formula (2) is obtained by quaternization of a monomer selected from the group consisting of dimethylaminoethyl methacrylate or acrylate, diethylaminoethyl methacrylate or acrylate, dimethylaminohydroxypropyl methacrylate or acrylate, and dimethylaminopropyl methacrylamide or acrylamide, with methyl chloride or dimethyl sulfate.
13. A process as claimed in claim 1, wherein the cationic polymer dispersant is obtained by polymerization of one or more of monomers selected from the group consisting of neutralization products with hydrochloric acid or sulfuric acid, or quaternized products with methyl chloride or dimethyl sulfate, of a

monomer selected from the group consisting of dimethylaminoethyl methacrylate or acrylate, diethylaminoethylmethacrylate or acrylate, dimethylaminohydroxypropylmethacrylate or acrylate, and dimethylaminopropyl methacrylamide or acrylamide.

- 5 14. A process as claimed in claim 1, wherein the cationic polymer dispersant is obtained by polymerization of one or more of monomers selected from the group consisting of quaternized products with methyl chloride or dimethyl sulfate, of a monomer selected from the group consisting of dimethylaminoethyl methacrylate or acrylate, diethylaminoethyl methacrylate or acrylate, dimethylaminohydroxypropyl methacrylate or acrylate, and dimethylaminopropyl methacrylamide or acrylamide.
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- 15 15. A process as claimed in claim 1, wherein the cationic polymer dispersant is obtained by copolymerization of acrylamide with one or more of monomers, in an amount of more than 20% by mole, selected from the group consisting of neutralization products with hydrochloric acid or sulfuric acid, and quaternized products with methyl chloride or dimethyl sulfate, of dimethylaminoethyl methacrylate or acrylate, diethylaminoethyl methacrylate or acrylate, dimethylaminohydroxypropyl methacrylate or acrylate, and dimethylaminopropyl methacrylamide or acrylamide, the cationic polymer dispersant being soluble in the salt solution as a polymerization medium.
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- 25 16. A process as claimed in claim 1, wherein the cationic polymer dispersant is obtained by copolymerization of acrylamide with one or more of monomers, in an amount of more than 20% by mole, selected from the group consisting of quaternized products with methyl chloride or dimethyl sulfate, of dimethylaminoethyl methacrylate or acrylate, diethylaminoethyl methacrylate or acrylate, dimethylaminohydroxypropyl methacrylate or acrylate, and dimethylaminopropyl methacrylamide or acrylamide, the cationic polymer dispersant being soluble in the salt solution as a polymerization medium.
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17. A process as claimed in claim 1, wherein the amount of cationic polymer dispersant is 1 to 10% by weight, based on the total weight of monomers.
- 35 18. A process as claimed in claim 1, wherein the salt contained in the salt solution as a polymerization medium is a polyvalent anion salt.
19. A process as claimed in claim 1, wherein the salt contained in the salt solution as a polymerization medium is a polyvalent anion salt selected from the group consisting of sodium sulfate, magnesium sulfate, aluminium sulfate, sodium dihydrogenphosphate, and mixtures thereof.
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- 45 20. A process as claimed in claim 1, wherein the amount of salt contained in the salt solution as a polymerization medium is more than 15% by weight.
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EUROPEAN SEARCH REPORT

Application Number

EP 92 11 2954

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.5)
D,A	EP-A-0 183 466 (KYORITSU YUKI CO. LTD.) * claims 1,8,10 *	1	C08F20/60
A	EP-A-0 262 945 (ALLIED COLLOIDS LTD.) * claim 1 *	1	
			TECHNICAL FIELDS SEARCHED (Int. Cl.5)
			C08F
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 12 NOVEMBER 1992	Examiner CAUWENBERG C.L.
CATEGORY OF CITED DOCUMENTS			
X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons A : member of the same patent family, corresponding document	

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